

# Rubber Accessories

#32 half threshold

MADE IN THE USA

PRODUCT SUBMITTAL



# ROPPE.

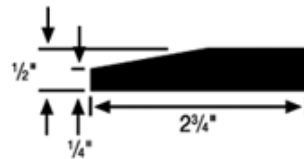
Proven. Flooring. Experiences.



## 1. Manufacturer

### Roppe Corporation

1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
t: (419) 435.8546 tf: (800) 537.9527  
f: (419) 435.1056  
e-mail: sales@roppe.com  
[www.roppe.com](http://www.roppe.com)



prior to installation. Do not stretch the rubber accessories. The rubber accessories can be stretched while rolling and will later return to its original length resulting in gaps. It is important to always hand-roll the rubber accessories in the direction toward the last piece installed. If only a single accessory is being installed, roll in one direction only. Do not roll material in two directions. This practice will ensure a tight fit. Bond the rubber accessories to approve substrates within 15 minutes after applying adhesive and lightly roll with a hand wall base roller. Periodically check the back of the rubber accessories to make sure good adhesive transfer occurs.

## Adhesives

**Roppe 535U** "Universal" Urethane Enhanced Epoxy Two-Part Adhesive is recommended for indoor installations over properly prepared and recommended concrete, plywood, metal and other non-porous substrates, on grade, below grade or above grade.

**Roppe ECC Epoxy Caulking Compound** (nose filler) is a Solvent-free epoxy caulking compound designed specifically to prevent the flexing and premature cracking of Roppe Rubber Stair Nosing/Landing Trim and recommended to install additional specifically specified Roppe products.

## 5. Maintenance\* ([Visit roppe.com](http://www.roppe.com) for complete Maintenance instructions)

Do not clean, rub or apply lateral or vertical pressure to the rubber accessories for at least 72 hours after the installation is complete to allow the adhesive to properly cure. Roppe Rubber Accessories can be routinely cleaned by wiping with a soft cloth slightly dampened with warm water or by using a properly diluted neutral ph cleaner. **CAUTION:** Coarse cleaning materials and/or harsh cleaning agents may damage the surface of rubber accessories. Do not allow water, solutions or cleaners of any kind to work its way between the joints of rubber accessories, which can have an adverse effect on the adhesive.

## 6. Availability and Cost

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com).

## 7. Technical Assistance

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**Samples** may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

## 8. Limited Warranty

Roppe Rubber Accessories is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship.

\*For complete installation and maintenance instructions visit [www.roppe.com](http://www.roppe.com).

## 2. Product Description

Roppe Rubber Flooring Accessories make any project complete. No matter what the job, there's a rubber accessory to complement the work.

### Threshold: #32 Half Threshold

- Butts to carpet, ceramic tile; wear resistant
- Installation Radius: 9 ft.
- 12 pieces per ctn; 30", 36", 42", 48", 60", 72"

**Dimensions:** Please refer to [www.roppe.com](http://www.roppe.com) or Roppe Catalog for product details.

**Colors:** Black, Brown, Black Brown, Fawn, Dark Gray and Camel

## 3. Technical Data

Roppe Rubber Accessories were tested for Flame Spread Classification, Smoke, and Fuel Contribution – ASTM E 84 (NFPA 255).

- **Surface Burning Characteristics**, Flame spread:, Class C;
- Roppe accessory products are considered "incidental trim" and, if they are less than 10% of aggregate ceiling and wall Class C material, may be used where Class A or B are specified.
- **F-925 Resistance to Short-Term Chemical Exposure**—When tested in accordance with Test Method F 925, the rubber floor accessory shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals: White Vinegar, Rubbing Alcohol, Sodium hydroxide solution, Sulfuric acid solution, Household ammonia solution, Household bleach and Disinfectant cleaner.

## 4. Installation\* ([Visit roppe.com](http://www.roppe.com) for complete Installation instructions)

Rubber Accessories are designed for interior use only with temperatures maintained from 65°F (19°C) and 85°F (30°C). Always dry-lay each rubber accessory before beginning to ensure the desired look is achieved. The flooring installer must inspect all material for manufacturing imperfections and irregularities

