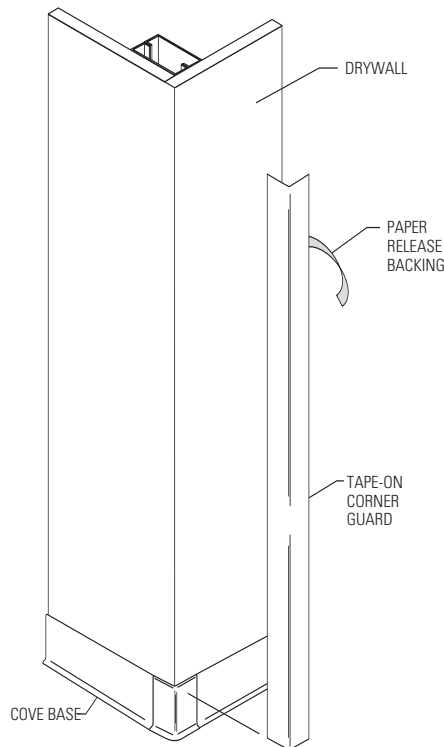


Installation Instructions

Tape-On Corner Guards

FIG. 1



Please read all instructions before installing corner guards. Material must be stored, installed and used in environmentally controlled conditions.

1. Allow corner guards to reach room temperature before installing. The wall surface that the corner guards are to be applied must be dry and free of dirt, dust, oil, loose paint, wax and grease.
2. **TAPE-ON INSTALLATION**
Peel the paper release backing from the corner guard. Starting at the bottom, position the corner guard on the wall. Apply firm pressure to the entire surface of the corner guard to ensure a firm bond. An extension roller will aid this step. See Figure 1.
3. **WITHOUT TAPE INSTALLATION**
When adhering to textured or difficult surfaces, such as glazed block or wallpaper, use IPC #535 Heavy-Duty Adhesive to adhere corner guards. Apply a bead of IPC #535 in a zig-zag pattern over the back of the corner guard. See Figure 2a. Immediately position corner guard on the wall and apply pressure until a tight fit is achieved. An extension roller will aid this step. See Figure 2b.

FIG. 2a

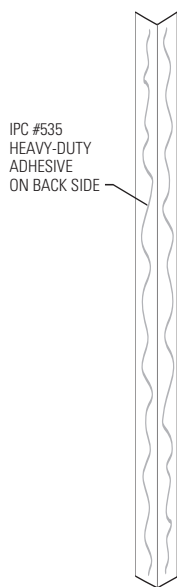
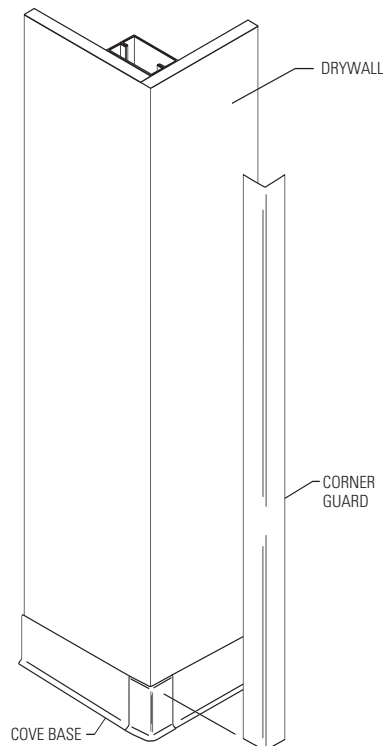


FIG. 2b



Adhesive Coverage: One 10.6 oz cartridge of IPC #535 Heavy-Duty Adhesive will adhere the following corner guards based on an approximate cover of 70 lf per cartridge.

Wing Size	Height	# of Corner Guards per cartridge
3/4", 1-1/2", 2"	3'	11
1-1/2", 2", 3/4"	4'	8
3"	3'	6
3/4", 1-1/2", 2"	8'	4
3"	4'	4
3"	8'	2
3"	12'	1.5