



1. MANUFACTURER

Roppe Corporation

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2. PRODUCT DESCRIPTION

2.1 Basic Application

Roppe Rubber Accessories make any project complete.

No matter what the job, there's a rubber accessory to complement the work.

2.2 Product Types

Available styles include Edge Guards, Thresholds, Adapters & Transitions, Nosings, Cove Caps, Landing Trim, Corner Guards and Reducers. Please refer to www.roppe.com or Roppe Catalog for product details and colors available. All gauges and sizes listed are nominal.

3. TECHNICAL DATA

According to the BOCA (Building Officials & Code Administrators International Inc.) codes and the NFPA (National Fire Protection Agency), Accessories are considered incidental trim. According to these sections, any incidental trim not in excess of 10% of the aggregate wall and ceiling area of any room or space may be Class C material in occupancies where interior finish of Class A or Class B is required. Our Rubber Accessories are Class C material.

4. INSTALLATION

4.1 Substrate Preparation & Conditioning

Allow all trades to complete work prior to installation of Roppe Rubber Accessories. Deliver all materials to the installation location in its original packaging with labels intact. Store products in a dry area protected from the weather on a smooth, flat, dry surface. For proper acclimation, remove the accessories from the cartons and stack evenly on a smooth dry surface. Do not bend accessories, if they are bent from shipping lie them flat. Maintain the installation area, accessories and adhesive between 65° F (19° C) and 85° F (30° C) for at least 48 hours before installation, during installation, and after the installation. Inspect all material for proper type and color. If the accessories are dirty prior to installation, clean with a soft cloth dampened with denatured alcohol.

Inspect all substrates prior to installation. All substrates must be clean, smooth, permanently dry, flat, and

structurally sound. The substrate must be free of moisture, dust, sealers, paint, curing compounds, parting agents, residual adhesives, adhesive removers, hardeners, resinous compounds, solvents, wax, oil, grease, asphalt, gypsum compounds, alkaline salts, excessive carbonation or laitance, mold, mildew, any other extraneous coatings, films, materials and all other foreign matter which might interfere/restrict proper adhesive bonding. In renovation or remodel work, remove all existing adhesive residue so that 100% of the overall area of the original subfloor/substrate is exposed.

4.2 Adhesives

Use an adhesive designed for the application of accessories. Adhesive should be a hard-set adhesive that does not allow the material to shrink or expand after installation. Roppe does not recommend the use of "stair tread" installation tape as an adequate adhesive for the installation of Roppe Vinyl Accessories. This material can allow the material to shrink or expand and create gapping. It is up to the installer to determine acceptable bond to prevent shrinking and expansion.

5. MAINTENANCE

Do not clean, rub or apply lateral or vertical pressure to the rubber accessories for at least 72 hours after the installation is complete to allow the adhesive to properly cure. Roppe Rubber Accessories can be routinely cleaned by wiping with a soft cloth slightly dampened with warm water or by using a properly diluted neutral pH cleaner.

6. AVAILABILITY AND COST

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit www.roppe.com.

7. TECHNICAL ASSISTANCE

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

Samples may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

8. LIMITED WARRANTY

Limited one (1) Year Manufacturer's Warranty

For complete substrate preparation, installation and/or maintenance instructions please visit www.roppe.com